## **TECHNICAL DATA SHEET**

# ONE SIDE TREATED, ONE SIDE HEAT SEALABLE PET FILM WITH **ANTIFOG**

# **IMP253**



Biaxially oriented transparent polyester film, treated for printing, laminating or metallizing on one side and heat sealable on the other side. IMP253 is suitable for use as a single web in heat sealable lidding applications or in fresh, frozen or refrigerated packaging, bakery products and industrial applications. IMP253 is suitable for applications requiring antifog properties on the sealing side of the film.

#### **PRODUCT FEATURES**

- · Printable and laminatable on both sides
- Wide sealing range from 240-375°F
- · High seal strength (weld seal)
- · Good seal through contamination properties
- · Excellent antifog properties

## **APPLICATIONS**

- Suitable for heat sealed lidding applications
- Fresh, frozen (to -100°F) or refrigerated applications requiring antifog properties
- · Bakery applications
- · Various industrial applications
- · Suitable for pasteurization, sterilization and retort applications

PROPERTIES		TEST METHOD	UNITS	IMP253	IMP253	IMP253	IMP253
GENERAL							
Thickness		Internal	ga	80	100	120	160
Yield		ASTM D-1505	lb/ream	17.2	21.5	25.8	34.4
rieiu		Internal	in²/lb	25100	20100	16700	12500
OPTICAL							
Haze		ASTM D-1003	%	5	5	5	5
Gloss		ASTM D-2457	@45°C	120	120	120	120
SURFACE							
Wetting Tension	Corona side	ASTM D-2578	dy/cm	> 50	>50	> 50	> 50
COF	Tr / Untr	ASTM D-1894		0.25 - 0.45	0.25 - 0.45	0.25 - 0.45	0.25 - 0.45
MECHANICAL							
Tensile Strength (at break)	MD	ASTM D-882	psi	18700	18700	18700	18700
	TD	ASTM D-882	psi	21600	21600	21600	21600
Elongation to Break	MD	ASTM D-882	%	100	100	100	100
	TD	ASTM D-882	%	90	90	90	90
THERMAL							
Sealing Temperature Range			°F	240 - 375	240 - 375	240 - 375	240 - 375
Seal Strength			gf/in	340	340	340	340
Shrinkage (300°F/30 min)	MD	Internal	%	< 3.0	< 3.0	< 3.0	< 3.0
	TD	Internal	%	< 0.7	< 0.7	< 0.7	< 0.7

## **Guidelines for storage**

Temperature should be < 85°F and humidity 55±5% in storage areas and material should be consumed within 6 months of receipt. Allow film to reach operating room temperature 24h before use.

## FDA Compliance: For information regarding food contact compliance, please contact your Impak Films representative

Information in this publication refers to average values of laboratory tests on samples from standard production. It is believed to be accurate and is given in good faith, but it is for the customer to satisfy the suitability for its own particular purpose. Accordingly, Impak Films gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that such exclusion is prevented by law. This document is not a product specification

Impak Films reserves the right to change the data sheet at any time without prior notification.

ABN: 42 586 823 597 Address: Unit 1, 15-21 Butler Way, (P.O. Box 1114), Tullamarine Vic. 3043, Australia Telephone: +61 3 9310 5540 Facsimile: +61 3 9310 5590