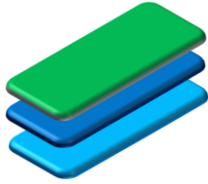




TECHNICAL DATA SHEET (Provisional)

ONE SIDE COATED MATTE PET

IMP634



Matte coated surface
Polyester core
Plain side

A coated Matte PET film for use in laminate materials; provides exceptional matte appearance and high COF for non-slip function in medium to large bags.

PRODUCT FEATURES

- Superior matte appearance
- Excellent anti-slip properties

APPLICATIONS

- Used in laminates particularly for bags where a matte and anti-slip performance is required

PROPERTIES	TEST METHOD	UNITS	IMP634
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GENERAL

Base Web Thickness	GB/T6672	ga	50	
Yield	Q/SN2	lb/ream	10.7	
		in ² /lb	40500	
Treatment Level	Treated Side	GB/T14216	dyne	54
Haze	Minimum	GB2410	%	90.0

MECHANICAL

Tensile Strength	MD	GB/T13022	psi	20000
	TD	GB/T13022	psi	21000
Elongation to Break	MD	GB/T13022	%	104
	TD	GB/T13022	%	100
Shrinkage (300°F / 30min)	MD	Q/SN2	%	0.46
	TD	Q/SN2	%	0.23
Coefficient of Friction	Static	ASTM D-1894		0.70
	Dynamic	ASTM D-1894		0.63

Guidelines for storage

Temperature should be less than 86°F and humidity 55±5% in storage areas. Material should be consumed within 6 months of receipt. Allow film to reach operating room temperature 24h before use.

Printing & Lamination

It is recommended to print on the treated side of the film when used in a laminate structure. Advice should be taken from your ink supplier.

When laminating this material, the use of a lamination film free from migratory additives may give improved results.

FDA Compliance: For information regarding food contact compliance, please contact your Impak Films representative

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