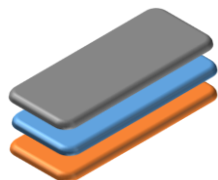




PRODUCT DATA SHEET

HIGH BARRIER, HIGH SEAL STRENGTH, METALLIZED BOPP

IMP126



High barrier metallized surface layer
OPP Core
High seal strength heat seal layer

High barrier, metallized BOPP film with very high seal strength, suitable for surface print or lamination applications. The non-metallized side is heat sealable with very high seal strength and good hot tack.

PRODUCT FEATURES

- High barrier to moisture and oxygen
- Excellent metal adhesion
- Very high seal strength
- Food contact suitable
- Excellent print receptivity

APPLICATIONS

- Suitable for print and lamination applications
- Suitable for heat seal applications requiring very high heat seal strength and good hot tack properties
- Suitable for HFFS, VFFS and bag or pouch making applications
- Compatible with most print, ink and adhesive systems.
- Suitable for products requiring high barrier such as snack foods

PROPERTIES	TEST METHOD	UNITS	IMP126	IMP126
GENERAL				
Thickness	Internal	ga	80	90
Yield	ASTM D-1505	lb/ream	11.2	12.9
	Internal	in ² /lb	38600	33600
SURFACE				
Wetting Tension	ASTM D-2578	dynes/cm	≥ 38*	
COF	Seal side	ASTM D-1894	Film-Film	≤ 0.50
MECHANICAL				
Tensile Strength (at break)	MD	ASTM D-882	psi	> 17300
	TD	ASTM D-882	psi	> 14400
Elongation to Break	MD	ASTM D-882	%	< 180
	TD	ASTM D-882	%	< 65
THERMAL				
Heat seal range			*F	250 - 290
Seal Strength	QB/T2358		g/inch	1000
Shrinkage (250°F/2 min)	MD	Internal	%	≤ 4.0
	TD	Internal	%	≤ 2.0
BARRIER				
Water Vapour Transmission Rate	(100°F/90% RH)	ASTM F1249	g/100in ² /24h	≤ 0.3
Oxygen Transmission Rate	(73°F/0% RH)	ASTM D3985	cc/100in ² /24h	≤ 1.94

* for up to 6 months from manufacture

Guidelines for storage

Temperature should be less than 86°F and humidity 55±5% in storage areas and material should be consumed within 6 months of manufacture. Allow film to reach operating room temperature 24h before use.

Guidelines for printing

IMP120 is suitable for printing directly onto the metal surface of the film however best results are obtained by using a suitable primer before printing. Your ink consultant should be contacted for advise on printing this material.

FDA Compliance: For information regarding food contact compliance, please contact your Impak Films representative

Information in this publication refers to average values of laboratory tests on samples from standard production. It is believed to be accurate and is given in good faith, but it is for the customer to satisfy the suitability for its own particular purpose. Accordingly, Impak Films gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that such exclusion is prevented by law. This document is not a product specification. Impak Films reserves the right to change the data sheet at any time without prior notification.

IMPAK FILMS AUSTRALIA (www.impakfilms.com.au)
 ABN: 42 586 823 597 Address: Unit 1, 15-21 Butler Way, (P.O. Box 1114), Tullamarine Vic. 3043, Australia Telephone: +61 3 9310 5540 Facsimile: +61 3 9310 5590

IMPAK FILMS USA (www.impakfilms.com)
 Address: Suite 1650, Building One, 2727 Paces Ferry Road, Atlanta, Georgia 30339, USA Telephone: +1 678 384 5520 Facsimile: +1 678 384 5543